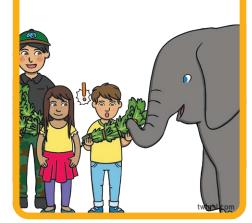
#### **Focus Sounds**

## ph saying /f/

phone dolphin
elephant alphabet
photo microphone
graph orphan

# Common Exception Words

because different



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